FLOW CHART OF RAW JUTE MANUFACTURING PROCESS

- Selection of Jute for a Batch
  - Piecing up
  - Softening and lubricating
  - Conditioning or Piling
  - Carding (Breaker and Finisher)
  - Drawing and Doubling (First, second and finisher drawings)

- Spinning
  - Yarn
  - Warp Yarn
    - Twisting
    - Reeling
    - Warp Spool winding
  - Weft Yarn
    - Cop winding
    - Beaming/Dressing
    - For Shuttle Looms
    - For Shuttleless Looms
    - Spool winding
      - YARN PACKAGE

- Weaving
  - Finishing
    - HESSIAN CLOTH, CBC
    - Bag making
    - JUTE BAGS
Weaving → Damping → Calendaring → For Sacking Bag: Cutting → Sewing → Bundling → Branding → Bale Press → Sacking Bag in Bale form → Finishing

For Hessian Cloth: Lapping → Bale Press → Hessian Cloth in bale form